SAFETY DATA SHEET



1. Identification

Product identifier GREENTHERM 28 LI; GREENTHERM 28 SL

Other means of identification

Brand Code 0253, 825C

Recommended use For Industrial Use Only

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

HarbisonWalker International Company name

1305 Cherrington Parkway, Suite 100 **Address**

> Moon Township Pennsylvania 15108

US

Telephone General Phone: 412-375-6600

Website www.thinkHWI.com

CHEMTREC 24 HOUR 1-800-424-9300 **Emergency phone number**

EMERGENCY #

Supplier Not available.

2. Hazard identification

Classified hazards

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available. This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Label elements

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available. This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Other hazards

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available. This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
ALPHA-ALUMINA		1344-28-1	60 - 80
SILICA, AMORPHOUS, FUMED	SILICA, AMORPHOUS, FUMED SILICA (CRYSTALLINE FREE)	7631-86-9	30 - 50
CALCIUM OXIDE		1305-78-8	2.5 - 10
Titanium Dioxide		13463-67-7	2.5 - 10
SILICA, CRYSTALLINE, QUARTZ		14808-60-7	0.1 - 2.5
SILICA, CRYSTALLINE, CRISTOBALITE		14464-46-1	< 0.5

Crystalline silica may be present at low concentrations; most of this is encapsulated in the coarse aggregate or as part of the clays or sands.

Material name: GREENTHERM 28 LI; GREENTHERM 28 SL SDS CANADA 1/8 0253, 825C Version #: 01 Issue date: 03-15-2019

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Wash off with soap and water. Get medical attention if irritation develops and persists. Skin contact

Rinse with water. Get medical attention if irritation develops and persists. Eye contact

Rinse mouth. Get medical attention if symptoms occur. Ingestion Most important Direct contact with eyes may cause temporary irritation.

symptoms/effects, acute and delayed

Indication of immediate medical attention and special

treatment needed

Ensure that medical personnel are aware of the material(s) involved, and take precautions to **General information**

Use fire-extinguishing media appropriate for surrounding materials.

protect themselves.

Treat symptomatically.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing

media

Not available.

Not applicable.

Specific hazards arising from the chemical

Special protective equipment and precautions for firefighters Not available.

6. Accidental release measures

Personal precautions. protective equipment and emergency procedures

Keep unnecessary personnel away.

Methods and materials for containment and cleaning up Stop the flow of material, if this is without risk. Following product recovery, flush area with water.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Not available.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Туре	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
CALCIUM OXIDE (CAS 1305-78-8)	TWA	2 mg/m3	
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.025 mg/m3	Respirable fraction.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	

Canada, Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Туре	Value Form	
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	10 mg/m3	
CALCIUM OXIDE (CAS 1305-78-8)	TWA	2 mg/m3	

CRISTOBALITE (CAS 14464-46-1) 0.025 mg/m3 Respirable.	Components	Туре	Value	Form
SILICA_CRYSTALLINE_QUARTZ (CAS 14808-60-7)	CRISTOBALITE (CAS	TWA	0.025 mg/m3	Respirable particles
DUARTZ (CAS 14808-60-7) Titanium Dioxide (CAS TWA 10 mg/m3 13463-67-7)			0.025 mg/m3	Respirable.
Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) Type		TWA	0.025 mg/m3	Respirable particles
Safety Regulation 296/97, as amended Components		TWA	10 mg/m3	
Type			s for Chemical Substances, Oc	cupational Health and
ALPHA-ALUMINA (CAS TWA	-		Value	Form
CALCIUM OXIDE (CAS TWA 2 mg/m3 1305-78-8) Total 1.5 mg/m3 Total 1.5 mg/m3 Respirable 14464-46-1) Respirable 1.5 mg/m3 Respirable 14464-46-1)	ALPHA-ALUMINA (CAS		1 mg/m3	Respirable.
SILICA, CRYSTALLINE, TWA 0.025 mg/m3 Respirable fraction.	CALCIUM OXIDE (CAS	TWA	2 mg/m3	
SILICA, CRYSTALLINE, CRS TWA 0.025 mg/m3 Respirable fraction CRISTOBALITE (CAS 14808-60-7) TWA 0.025 mg/m3 Respirable fraction CRISTOBALITE (CAS 14808-60-7) TWA 0.025 mg/m3 Respirable fraction CRISTOBALITE (CAS 14808-60-7) TWA 3 mg/m3 Respirable fraction CRISTOBALITE (CAS 14808-60-7) TWA 3 mg/m3 Respirable fraction CRISTOBALITE (CAS TWA 1 mg/m3 Total dust. Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) Form		TWA	4 mg/m3	Total
CRISTÓBALITE (CAS 14464-46-1) SILICA, CRYSTALLINE, TWA 0.025 mg/m3 Respirable fraction. QUARTZ (CAS 14808-60-7) Titanium Dioxide (CAS TWA 3 mg/m3 Respirable fraction. 13463-67-7) CALCIUM OXIDE (CAS TWA 1 mg/m3 Total dust. 1 mg/m3 Respirable fraction. 1 mg/m3 Total dust. 1 mg/m3 Respirable fraction. 1 mg/			1.5 mg/m3	Respirable.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	CRISTOBALITE (CAS	TWA	0.025 mg/m3	Respirable fraction.
13463-67-7)	SILICA, CRYSTALLINE,	TWA	0.025 mg/m3	Respirable fraction.
Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act) Components ALPHA-ALUMINA (CAS TWA 1 mg/m3 Respirable fraction. 1344-28-1) CALCIUM OXIDE (CAS TWA 2 mg/m3 1305-78-8) SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1) SILICA, CRYSTALLINE, TWA 0.025 mg/m3 Respirable fraction. QUARTZ (CAS 14808-60-7) Titanium Dioxide (CAS TWA 10 mg/m3 Respirable fraction. Type Value Form ALPHA-ALUMINA (CAS TWA 1 mg/m3 Respirable fraction.		TWA	3 mg/m3	Respirable fraction.
Type Value Form ALPHA-ALUMINA (CAS TWA 1 mg/m3 Respirable fraction. 1344-28-1) CALCIUM OXIDE (CAS TWA 2 mg/m3 1305-78-8) SILICA, CRYSTALLINE, TWA 0.025 mg/m3 Respirable fraction. CRISTOBALITE (CAS 14808-60-7) Titanium Dioxide (CAS TWA 10 mg/m3 13463-67-7) CALCIUM OXIDE (CAS TWA 1 mg/m3 Respirable fraction. CRISTOBALITE (CAS 14808-60-7) Titanium Dioxide (CAS TWA 10 mg/m3 13463-67-7) CALCIUM OXIDE (CAS TWA 1 mg/m3 Respirable fraction. CRISTOBALITE (CAS TWA 1 mg/m3 Respirable fraction. CALCIUM OXIDE (CAS TWA 2 mg/m3 1305-78-8) SILICA, CRYSTALLINE, TWA 0.05 mg/m3 Respirable fraction. CRISTOBALITE (CAS TWA 0.05 mg/m3 Respirable fraction. CRISTOBALITE (CAS TWA 0.1 mg/m3 Respirable fraction. CRISTOBALITE (CAS TWA 0.1 mg/m3 Respirable fraction. CRISTOBALITE (CAS TWA 0.1 mg/m3 Respirable fraction. CRISTOBALITE (CAS 14808-60-7) Titanium Dioxide (CAS TWA 0.1 mg/m3 Respirable fraction. CRISTOBALITE (CAS 14808-60-7) Titanium Dioxide (CAS TWA 0.1 mg/m3 Respirable fraction. CRISTOBALITE (CAS 14808-60-7) Titanium Dioxide (CAS TWA 0.1 mg/m3 Respirable fraction. CRISTOBALITE (CAS 14808-60-7)			10 mg/m3	Total dust.
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SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1) SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7) Titanium Dioxide (CAS 13463-67-7) Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) Components ALPHA-ALUMINA (CAS 1344-28-1) CALCIUM OXIDE (CAS 1305-78-8) SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1) SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1) SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1) SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14408-60-7) Titanium Dioxide (CAS 1 WA 0.1 mg/m3 Respirable fraction. Respirable fraction. Respirable fraction.	1344-28-1) CALCIUM OXIDE (CAS	TWA	2 mg/m3	·
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Components ALPHA-ALUMINA (CAS TWA TYPE ALPHA-ALUMINA (CAS TWA TWA 1 mg/m3 Respirable fraction. 2 mg/m3 SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1) SILICA, CRYSTALLINE, TWA O.05 mg/m3 Respirable fraction. O.1 mg/m3 Respirable fraction. TWA O.1 mg/m3 Respirable fraction. TWA O.1 mg/m3		TWA	10 mg/m3	
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SILICA, CRYSTALLINE, TWA 0.1 mg/m3 Respirable fraction. QUARTZ (CAS 14808-60-7) Titanium Dioxide (CAS TWA 10 mg/m3	ALPHA-ALUMINA (CAS 1344-28-1) CALCIUM OXIDE (CAS		· ·	
	ALPHA-ALUMINA (CAS 1344-28-1) CALCIUM OXIDE (CAS 1305-78-8) SILICA, CRYSTALLINE, CRISTOBALITE (CAS	TWA	2 mg/m3	Respirable fraction.
	ALPHA-ALUMINA (CAS 1344-28-1) CALCIUM OXIDE (CAS 1305-78-8) SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1) SILICA, CRYSTALLINE,	TWA TWA	2 mg/m3 0.05 mg/m3	Respirable fraction. Respirable fraction.

Canada. Quebec OELs. (Ministry of Components	f Labor - Regulation respecti Type	ing occupational health and sa Value	afety) Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	10 mg/m3	Total dust.
CALCIUM OXIDE (CAS 1305-78-8)	TWA	2 mg/m3	
SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)	TWA	6 mg/m3	Respirable dust.
SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1)	TWA	0.05 mg/m3	Respirable dust.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	TWA	0.1 mg/m3	Respirable dust.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	Total dust.

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica

should be monitored and controlled.

Appropriate engineering

controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear suitable protective clothing.

Respiratory protection Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels

exceeding the exposure limits.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.





General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Solid.

Form Brick or Cast Shape

Color White.

Odor Not available.
Odor threshold Not available.
pH Not available.
Melting point/freezing point Not available.
Initial boiling point and boiling Not available.

range
Flash point Not available.
Evaporation rate Not available.
Flammability (solid, gas) Not available.
Upper/lower flammability or explosive limits

Flammability limit - lower Not available.

(%)

Flammability limit - upper

(%)

Not available.

Explosive limit - lower (%)

Not available. Explosive limit - upper (%) Not available.

Vapor pressure Not available. Not available. Vapor density Relative density Not available.

Solubility(ies)

Not available. Solubility (water) **Partition coefficient** Not available.

(n-octanol/water)

Auto-ignition temperature Not available. Not available. **Decomposition temperature Viscosity** Not available.

Other information

Explosive properties Not explosive. Not oxidizing. Oxidizing properties

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials. Incompatible materials Acids.Ammonium Salts Chlorine.

Incompatibility is based strictly upon potential theoretical reactions between chemicals and may

not be specific to industrial application exposure.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation No adverse effects due to inhalation are expected. Skin contact No adverse effects due to skin contact are expected. Direct contact with eyes may cause temporary irritation. Eve contact

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity Not known.

Prolonged skin contact may cause temporary irritation. Skin corrosion/irritation Serious eye damage/eye

irritation

Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Canada - Alberta OELs: Irritant

CALCIUM OXIDE (CAS 1305-78-8) Irritant SILICA, CRYSTALLINE, CRISTOBALITE (CAS Irritant

14464-46-1)

Titanium Dioxide (CAS 13463-67-7) Irritant

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

No data available to indicate product or any components present at greater than 0.1% are Germ cell mutagenicity

mutagenic or genotoxic.

Carcinogenicity

In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

ACGIH Carcinogens

ALPHA-ALUMINA (CAS 1344-28-1)

SILICA, CRYSTALLINE, CRISTOBALITE (CAS

14464-46-1)

SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)

Titanium Dioxide (CAS 13463-67-7)

Canada - Alberta OELs: Carcinogen category

SILICA, CRYSTALLINE, CRISTOBALITE (CAS

14464-46-1)

SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)

Canada - Manitoba OELs: carcinogenicity

ALPHA-ALUMINA (CAS 1344-28-1)

SILICA, CRYSTALLINE, CRISTOBALITE (CAS

14464-46-1)

SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)

Titanium Dioxide (CAS 13463-67-7)

Canada - Quebec OELs: Carcinogen category

SILICA, CRYSTALLINE, CRISTOBALITE (CAS

14464-46-1)

SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)

IARC Monographs. Overall Evaluation of Carcinogenicity

SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)

SILICA, CRYSTALLINE, CRISTOBALITE (CAS

14464-46-1)

SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)

Titanium Dioxide (CAS 13463-67-7)

A4 Not classifiable as a human carcinogen.

A2 Suspected human carcinogen.

A2 Suspected human carcinogen.

A4 Not classifiable as a human carcinogen.

Suspected human carcinogen.

Suspected human carcinogen.

Not classifiable as a human carcinogen.

Suspected human carcinogen.

Suspected human carcinogen.

Not classifiable as a human carcinogen.

Detected carcinogenic effect in animals.

Suspected carcinogenic effect in humans.

3 Not classifiable as to carcinogenicity to humans.

1 Carcinogenic to humans.

1 Carcinogenic to humans.

2B Possibly carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens

SILICA, CRYSTALLINE, CRISTOBALITE (CAS

14464-46-1)

Known To Be Human Carcinogen.

Reasonably Anticipated to be a Human Carcinogen.

SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7) Known To Be Human Carcinogen.

Reproductive toxicity

This product is not expe

This product is not expected to cause reproductive or developmental effects.

Developmental effects

SILICA, CRYSTALLINE, QUARTZ 0

Developmental effects - EU category

SILICA, CRYSTALLINE, QUARTZ

Embryotoxicity

SILICA, CRYSTALLINE, QUARTZ 0

Reproductivity

SILICA, CRYSTALLINE, QUARTZ 0

Specific target organ toxicity - Not classified.

single exposure

Specific target organ toxicity -

Not classified.

repeated exposure
Aspiration hazard

Not an aspiration hazard.

Material name: GREENTHERM 28 LI; GREENTHERM 28 SL 0253, 825C Version #: 01 Issue date: 03-15-2019

12. Ecological information

The product is not classified as environmentally hazardous. However, this does not exclude the **Ecotoxicity**

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available. Mobility in soil No data available.

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation Other adverse effects

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions This product, in its present state, when discarded or disposed of, is not a hazardous waste

> according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria

for hazardous waste.

Hazardous waste code Since this product is used in several industries, no Waste Code can be provided by the supplier.

The Waste Code should be determined in arrangement with your waste disposal partner or the

responsible authority.

Waste from residues / unused

products

Not available.

Contaminated packaging Not available.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

Canadian regulations

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Not applicable.

International Inventories

Basel Convention

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes

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Country(s) or region Inventory name On inventory (yes/no)* Canada Non-Domestic Substances List (NDSL) Inventory of Existing Chemical Substances in China (IECSC) China Yes European Inventory of Existing Commercial Chemical Europe Yes

Substances (EINECS)

European List of Notified Chemical Substances (ELINCS) Europe No Inventory of Existing and New Chemical Substances (ENCS) Japan Yes Korea Existing Chemicals List (ECL) Yes New Zealand Yes New Zealand Inventory Philippines Yes

Philippine Inventory of Chemicals and Chemical Substances

(PICCS)

Taiwan Taiwan Chemical Substance Inventory (TCSI) Yes United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory Yes

16. Other information

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This information is based on our present knowledge on creation date. However, this shall not Disclaimer

constitute a guarantee for any specific product features and shall not establish a legally valid

contractual relationship.

Product and Company Identification: Product Codes **Revision information**

Composition / Information on Ingredients: Ingredients

Material name: GREENTHERM 28 LI; GREENTHERM 28 SL 0253, 825C Version #: 01 Issue date: 03-15-2019

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).